

**Torque specifications**

	<b>Ft-lbs</b> (unless otherwise indicated)	<b>Nm</b>
Accessory drivebelt pulley (top).....	18	25
Accessory drivebelt pulley (bottom).....	18	25
Alternator bracket bolts.....	89 in-lbs	10
Camshaft sprocket		
Step 1.....	30	40
Step 2.....	Tighten an additional 90-degrees	
Camshaft caps to cylinder head.....	89 in-lbs	10
Drive belt tensioner bolts.....	18	25
Cylinder head bolts		
Step 1.....	30	40
Step 2.....	Tighten an additional 90-degrees	
Step 3.....	Loosen one full turn.	
Step 4.....	30	40
Step 5.....	Tighten an additional 90-degrees	